

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (Currently Amended): A synchronization device for a change speed gear, comprising at least one cone clutch which comprises a double cone ring which is freely rotatable relative to a hub between an inner friction ring and an outer synchronizing ring which is axially displaceable relative to the friction ring and which comprises a ring body with a stop gearing on the outer circumference and a friction surface on the inner circumference as well as radially inwardly facing drivers for the friction ring, wherein the drivers ~~(13)~~ are provided on a driver ring ~~(16)~~ made of at least one sheet-metal pre-cut part which is joined to the ring body ~~(15)~~ consisting made of a sintered body, and wherein between the driver ring and the ring body are radial gaps distributed over the circumference.

Claim 2 (Canceled).

Claim 3 (Currently Amended): A The synchronization device according to claim 2 1, wherein the ring body ~~(15)~~ or the driver ring ~~(16)~~ comprises connecting noses ~~(19)~~ determining ~~the~~ gap width widths of the radial gaps.

Claim 4 (Currently Amended): A The synchronization device according to claim 2 3, wherein ~~the~~ each gap width corresponds to a thickness of bonding layer provided merely in ~~the~~ the circumferential sections of the driver ring.